# Understanding the Inventory Give-Back Loop

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This guide explains the inventory give-back loop within the COGS process. It is intended for advanced users.

The "inventory give-back loop" is the part of the aACE COGS engine that accounts for returns and reuse of your line item codes (LICs). Note: To understand this guide, you should be familiar with aACE functionality for <u>inventory lot</u>, <u>usage</u>, <u>and transaction records</u>

(https://aace6.knowledgeowl.com/help/understanding-the-relationship-among-inventory-lots-usage-and-transactions) .

As an example of a return, suppose we receive ten units of boxes. aACE creates an inventory lot record to track that product. Then we ship ten units to a customer. But the customer returns two. The COGS engine will "give back" two units to that inventory lot. This makes two units available for another order.

This example would be reflected in the system as:

- 10 units received from supplier Inventory Lot created Lot: 10 units
- 10 units shipped to customer Inventory Usage created (+10 units) Lot: 0 units
- 2 units received back from customer Inventory Usage created (-2 units) Lot: 2 units

# **Give-Back Limits for Inventory Lots**

An inventory lot's Used balance of Current Inventory is the largest number of units that can be given back to that lot. In this screenshot, we could receive up to 30 units back into this inventory lot:

However, a product return might include more units than can be associated with a single inventory lot. In these situations, aACE handles the units in one of two ways:

• If other inventory lots for that LIC are available, aACE uses those lots for the additional inventory usage quantity.

Note: For returns, additional inventory lots are *always* selected using LIFO logic, even if your accounting preferences specify FIFO. This is because FIFO logic for returns would mean that the cost of the first inventory lot would be used in perpetuity, even though those costs would be increasingly irrelevant over time. Read more about <u>selecting the inventory management method</u> (https://aace6.knowledgeowl.com/help/setting-up-inventory-

tracking#InventoryManagementMethod).

• If no other inventory lots for that LIC are available, then the inventory give-back loop iterates. aACE first allocates as much negative usage as possible to the lot. Then it allocates a corresponding amount of positive usage. Then it repeats.

# **Example of the Inventory Give-Back Loop**

The give-back loop is used to <u>resolve unallocated inventory usage</u> (https://aace6.knowledgeowl.com/help/using-inventory-adjustments-to-resolve-unallocated-inventory-usage), as shown in this example:

For LIC TBLT-STYG, a shipment of 50 units was sent to a customer, followed by a return shipment of 50. Both shipments generated inventory usage entries:

TBLT-STYG only has one inventory lot in the system, which has a Lot Quantity of ten. All ten units have been allocated to previous inventory usage records from previous shipments. So the inventory lot is currently Closed. Because the Lot Quantity is ten and the Current Quantity is zero, this lot's current give-back limit is ten (i.e. the lot's quantity Used).

Before the COGS reconciliation process begins, the lot's inventory balance is at zero: 0 current inventory (inventory lot) + 50 unallocated quantity (positive usage) - 50 unallocated quantity (negative usage) = 0.

# **First Allocation Loop**

When the COGS Reconciliation process runs, aACE recognizes that there are no lots with available inventory. So the unallocated positive usage (i.e. the shipment to the customer) remains at 50; however, the negative usage (i.e. the product return) can give back 10 units to that lot, reducing the negative unallocated quantity to -40.

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> 50046	> Tech-003a	> SHIP-50031	07/11/19	AI	> 50020	Ord #50020	*	-50	-19,999.50	-40	-15,999.60	OPEN	- 🕅 🔴
List Totals								0	0.00	10	3,999.90		
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At this point, the inventory lot is open again and 'contains' 10 units.

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List Totals							10	3,999.90	10	3,999.90	0.0	)	
Show All F	Find Open Inventory Lots	Related Records 💌											

#### Second Allocation Loop

Because there was a change in the usage quantities, aACE loops through the allocation process again.

The COGS engine can allocate 10 units of positive usage to the inventory lot, decreasing the unallocated positive usage to 40. This also reduces the inventory lot to zero again, preparing the way for 10 more negative usage records to be allocated, leaving -30.

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>	50046	> Tech-003a	> SHIP-50031	07/11/19	AI	> 50020	Ord #50020	*	-50	-19,999.50	-30	-11,999.70	OPEN	۲	- 1%
Lis	t Totals								0	0.00	10	3,999.90			
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This leaves the inventory lot with 10 units again, identical to the screenshot shown previously.

# Third Allocation Loop

The process loops again, reducing both the positive and negative unallocated usage by 10 (i.e. +30/-20) as the inventory lot is depleted, then replenished again.

					Inve	ntory Usage								6
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> 50046	> Tech-003a	> SHIP-50031	07/11/19	AI	> 50020	Ord #50020	*	-50	-19,999.50	-20	-7,999.80	OPEN		- Tr
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# Fourth Allocation Loop

The process loops again, reducing unallocated usage to +20/-10 as the inventory lot is depleted and replenished.

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> 50046	> Tech-003a	> SHIP-50031	07/11/19	AI	> 50020	Ord #50020	*	-50	-19,999.50	-10	-3,999.90	OPEN	۳ 🔴	· -
List Totals								0	0.00	10	3,999.90			
Show All	Find Open Inventory	Usage   Related Records	•											

# **Fifth Allocation Loop**

With this loop, the unallocated usage quantities are reduced +10/0. When the inventory lot is replenished this time, the negative inventory usage quantity reaches zero. So aACE closes that usage record.

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🛓 Usage	Line Item Code	Transaction ID	Date	Office	Order	Ref #(s)		Quantity	~ COGS	Unallocated	Accrued COGS	Status		
> 50045	> Tech-003a	> SHIP-50030	07/11/19	AI	> 50020	Ord #50020	*	50	19,999.50	10	3,999.90	OPEN		an –
> 50046	> Tech-003a	> SHIP-50031	07/11/19	AI	> 50020	Ord #50020	*	-50	-19,999.50	0	0.00	CLOSED	0,	- 5
List Totals								0	0.00	10	3,999.90			
Show All	Find Open Inventory	Usage Related Records	•											

# **Final Allocation**

The remaining 10 units of positive unallocated usage are allocated to the lot, reducing that quantity to zero and closing that inventory usage record also.

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🛓 Usage	Line Item Code	Transaction ID	Date	Office	Order	Ref #(s)		Quantity	~ COGS	Unallocated	Accrued COGS	Status		
> 50045	> Tech-003a	> SHIP-50030	07/11/19	AI	> 50020	Ord #50020	*	50	19,999.50	0	0.00	CLOSED		- Fr
> 50046	> Tech-003a	> SHIP-50031	07/11/19	AI	> 50020	Ord #50020	$\star$	-50	-19,999.50	0	0.00	CLOSED		- Fr
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Show All	Find Open Inventory	Usage Related Records	•											
Show All	Find Open Inventory	Usage Related Records	•											

This step also leaves the inventory lot record at zero units again, so it is closed.

• • •					Inventory	Lots								6
🔷 Record:	1 of 1									New 🖶	Edit 🖋	Delete 🗙	Print 🖶	Actions 🖈
Inven	tory Lots Sorte	d by Line Item Code												
0														Q 🗸
🛋 Lot	Line Item Code	Transaction ID	Date	Office	Ref #(s)		Lot Qty	Lot Value	Curr Qty	~Curr	Value	Accr Value	Status	
Tech-003a E	lectronic Whiteboard Sc	reen												
> 50018	> Tech-003a	> PO-50016	06/06/19	AI		*	10	3,999.90	0		0.00	0.00	CLOSED	- Tr 🔾
Tech-003a Elec	tronic Whiteboard Screen						10	3,999.90	0		0.00	0.00		
List Totals							10	3,999.90	0		0.00	0.00		
Show All	Find Open Inventory Lots	Related Records 💌												

After the COGS reconciliation process ends, the inventory balance is again at zero: 0 current inventory (inventory lot) + 0 unallocated quantity (positive usage) - 0 unallocated quantity (negative usage) = 0.

At the inventory lot detail view, we can review the quantities that were processed. Even though the lot can only receive 10 units (i.e. its give-back limit), the Inventory COGS section shows -50/+50 for the usage quantities that were processed. This is because the give-back loop processed those 10 units ~five times.

inventory	Lot. Tech	0038 (5	0010)					C	LOSED
Purchase Inven	tory Lot						Not	ices 🕛 🛛 Emails 📉	Docs
Seneral Info								Serialized Track	k by Mfr Lot
Frans ID >	Date	Office >	Line It	em Code >	Code Description		Reference #		
PO-50016	06/06/19	AI	Tech-	-003a	Electronic Whiteboard Scr	een			
ordered / Purchase	ed				Ordered / Received				
		Quantity	Each	Value			Quantity		Value
Ordered		10	399.99	3,999.90	Ordered		10		3,999.90
Purchased		10	399.99	3,999.90	Received		10		3,999.90
Purchased Remainin	g	0		0.00	Received Remaining		0		0.00
ccrued Inventory					Current Inventory				
		Quantity		Value			Quantity		Value
Received		10		3,999.90	Received		10		3,999.90
Purchased		10		3,999.90	Used		10		3,999.90
Accrued Inventory		0		0.00	Current Inventory		0		0.00
nventory COGS							$\frown$		
Usage ID	Trans ID	Trans [	ate Referenc	ce #(s)		/	Quantity Ac	t Unit Cost	Total Cost
> 50043 >	SHIP-50010	7/11/2	019 Ord #5	0000-1			10	399.99	3,999.90
> 50046 >	SHIP-50031	7/11/2	019 Ord #5	0020			-50	399.99 -1	9,999.50
> 50045 >	SHIP-50030	7/11/2	019 Ord #5	0020			50	399.99 1	9,999.50
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